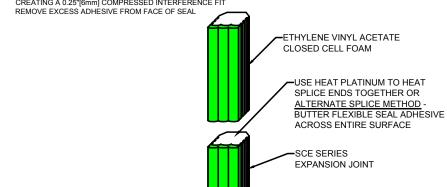
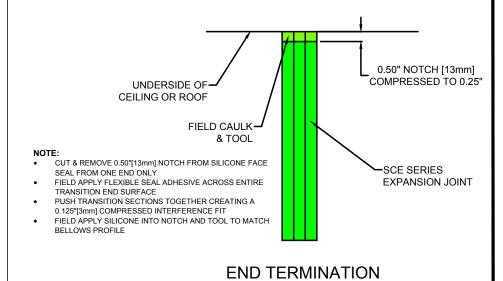


#### NOTE:

- INSURE BOTH ENDS ARE CUT SQUARE
- USE HEAT PLATINUM TO SPLICE ENDS TOGETHER.
   <u>ALTERNATE SPLICING METHOD</u> FIELD APPLY FLEXIBLE
   SEAL ADHESIVE ACROSS ENTIRE BUTT END SURFACE
- PUSH NEXT SECTION OF EVA INTO PREVIOUS SECTION CREATING A 0.25"[6mm] COMPRESSED INTERFERENCE FIT



VERTICAL BUTT-SPLICE





50 MM WAY PENDERGRASS, GA. 30567 706-824-7500 PHONE 800-241-3460 TOLL FREE 706-824-7501 FAX

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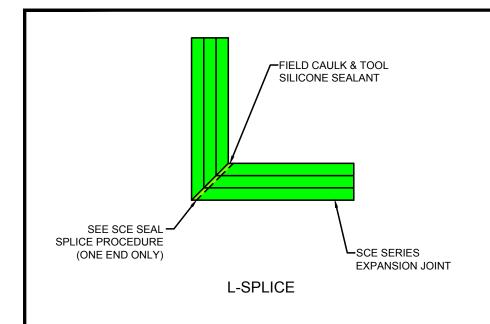
# Silicone Covered Ethylene Acetate Copolymer Foam Expansion Joint

## SCE Vertcal Transition

Drawn by:		Scale:
DMW		NTS
SHT. 1 OF	2	Issue Date: 07-12-2017

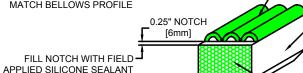
31226-01

Drawing Number:



#### NOTE:

- CUT & REMOVE 0.25"[6mm] NOTCH FROM SILICONE FACE SEAL FROM ONE END ONLY
- USE HEAT PLATINUM TO SPLICE ENDS TOGETHER.
   ALTERNATE SPLICING METHOD FIELD APPLY FLEXIBLE
   SEAL ADHESIVE ACROSS ENTIRE BUTT END SURFACE
- PUSH TRANSITION SECTIONS TOGETHER CREATING A 0.125"[3mm] COMPRESSED INTERFERENCE FIT
- FIELD APPLY SILICONE INTO NOTCH AND TOOL TO MATCH BELLOWS PROFILE



BUTTER

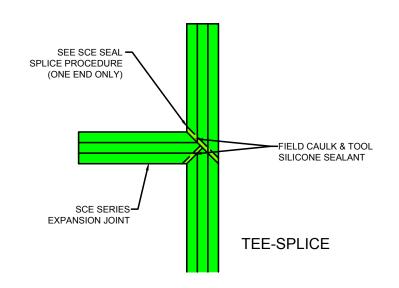
USE HEAT PLATINUM TO HEAT SPLICE ENDS TOGETHER OR ALTERNATE SPLICE METHOD -BUTTER FLEXIBLE SEAL ADHESIVE

ETHYLENE VINYL ACETATE
CLOSED CELL FOAM

SCE SPLICING PROCEDURE ACROSS ENTIRE SURFACE

-SILICONE

FACE SEAL



SEE SCE SEAL
SPLICE PROCEDURE
(TWO OPPOSITE ENDS)

FIELD CAULK & TOOL
SILICONE SEALANT

SCE SERIES
EXPANSION JOINT
CROSS-SPLICE



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# Silicone Covered Ethylene Acetate Copolymer Foam Expansion Joint

## SCE Vertcal Transition

Drawn by:	Scale:
DMW	NTS
SHT. 2 OF 2	Issue Date: 07-12-2017

Drawing Number:

31226-01